

# *Jet Boat*

PARTS & ACCESSORIES

*2011* Watercraft Parts & Accessories

# Jet Boat Applications

## SEA-DOO Models to Engine Type

YEAR	MODEL	ENGINE
96-97	Challenger	800
97-99	Challenger 1800	800 (2)
1998	Challenger	720 (2)
00-01	Challenger	720 (2)
2000	Challenger 1800	Merc
2000	Challenger 2000 210	Merc
00-04	Challenger 2000 240 EFI	Merc
01-02	Challenger 1800 210	Merc
01-02	Challenger 1800 240 EFI	Merc
2001	Challenger 2000 200	Merc
2002	Challenger 2000 210	Merc
02-04	Challenger 2000 250 OPTI	Merc
2003	Challenger 1800	Merc
2003	Challenger 1800 Fuel Injection	Merc
2003	Challenger X EFI WakeBoard Edition	Merc
2003	Challenger X 240 EFI	Merc
2004	Challenger 1800, 240 ER	Merc
2004	Challenger X 250 EFI	Merc
2005	Challenger X 250 OPTI	Merc
2006	Challenger CS, 180, Tower	4-Tec
07-09	Challenger 180 All Models	4-Tec
07-09	Challenger 230 All Models	4-Tec (2)
2009	Challenger SE 255 HO	4-Tec
1993	Explorer	580
94-97	Explorer	650
2002	Explorer	720
2000	Islandia (210)	Merc
2000	Islandia (240EFI)	Merc
01-02	Islandia	Merc
2004	Islandia 240 EFI	Merc
04-05	Islandia 250 OPTI	Merc
2006	Islandia 220	4-Tec
2007	Islandia 220 SE 155NA	4-Tec
2008	Islandia SE 430	4-Tec (2)
2009	Islandia SE 215 SCIC	4-Tec (2)
94-96	Speedster	650 (2)
1997	Speedster	720 (2)
1998	Speedster	800 (2)
1999	Speedster SK	720 (2)

YEAR	MODEL	ENGINE
1999	Speedster	800 (2)
2000	Speedster, SK	Merc
01-03	Speedster	Merc
2004	Speedster 1600, 240 ER"	Merc
2004	Speedster 200 Twin 4-Tec, 1st edition	4-Tec
2004	Speedster 200 Twin 4-Tec, 2nd edition	4-Tec
2005	Speedster 200 Twin 4-Tec, SC	4-Tec
2006	Speedster 200 Twin 4-Tec All Models	4-Tec (2)
07-08	Speedster 150 155NA, 215IC, WAKE	4-Tec
2007	Speedster 200 155NA	4-Tec
2007	Speedster 200 215IC	4-Tec
2007	Speedster WAKE 215IC	4-Tec (2)
2008	Speedster 200 310, WAKE	4-Tec (2)
2008	Speedster 200 430, WAKE	4-Tec (2)
2009	Speedster 150 All Models	4-Tec
2009	Speedster 200 215 SCIC, WAKE	4-Tec (2)
95-96	Sportster	650 (2)
97-98	Sportster	650
98-99	Sportster 1800	720 (2)
2000	Sportster	720
2000	Sportster 1800	Merc
00-03	Sportster LE	951
04-06	Sportster LE DI	951 DI
2002	Sportster LT	720 (2)
03-06	Sportster 4 Tec	4-Tec
05-06	Sporster 4-Tec SCIC	4-Tec
01-02	Utopia 200 OPTI	Merc
01-02	Utopia 210	Merc
01-02	Utopia 240 EFI	Merc
2002	Utopia 250 OPTI	Merc
2003	Utopia 185	Merc
2003	Utopia 205	Merc
04-05	Utopia 185 200 OPTI	Merc
04-05	Utopia 185 240 EFI	Merc
2004	Utopia 205 200 OPTI	Merc
04-05	Utopia 205 240 EFI	Merc
04-05	Utopia 205 250 OPTI	Merc
06-09	Utopia 205 All Models	4-Tec (2)
2002	X-20	Merc

# Jet Boat Applications

## YAMAHA

YEAR	MODEL	ENGINE
1996	Challenger	
96-98	Exciter 220	1100
1998	Exciter Single	1200
1998	Exciter Twin	1200 (2)
1998	Exciter EXT U/V/W	1100 (2)
1999	Exciter 135 SE	1200
1999	Exciter 270 TE	1200 (2)
99-03	LS 2000	1200 (2)
00-01	XR 1800	1200 Power Valve
2002	LX 2000	1200 (2)
03-05	AR 210	1200 (2)
03-05	LX 210	1200 (2)
03-05	SR 230	1000 4 Stroke
04-06	SX 230	1000 4 Stroke
04-06	AR 230	1000 4 Stroke
05-09	AR 230 High Output	1100 4 Stroke
05-09	SX 230 High Output	1100 4 Stroke
06-09	AR 210	1100 4 Stroke (6D3)
06-07	SR 210	1100 4 Stroke (6D3)
06-08	SX 210	1100 4 Stroke (6D3)
2007	SR 230 High Output	1100 4 Stroke
08-09	212 SS, X	1100 4 Stroke
08-09	232 Limited	1100 4 Stroke

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# Piston, Rings, Pins & Clips



## SEA-DOO JET BOAT PISTON APPLICATION CHART

PISTON KIT	DESCRIPTION	RING SET	SIZE
010-815K	Standard Bore (non coated)	010-915	Std.
010-815PK	Standard Bore (M0s2 Coating)	010-915-04	.25mm
010-815-04K	.25mm Over (non coated)	010-915-05	.5mm
010-815-04PK	.25mm Over (M0s2 Coating)	010-915-07	.75mm
010-815-05K	.5mm Over (non coated)	010-915-07	1mm
010-815-05PK	.5mm Over (M0s2 Coating)	<i>Rings fit both coated and non coated Pistons</i>	
010-815-06K	.75mm Over (non coated)		
010-815-06PK	.75mm Over (M0s2 Coating)	010-715	Wrist Pin
010-815-07K	1mm Over (non coated)	010-618-15	Clip Set
010-815-07PK	1mm Over (M0s2 Coating)		

### FITS:

1993 Explorer 580

PISTON KIT	DESCRIPTION	RING SET	SIZE
010-816K	Standard Bore (non coated)	010-916	Std.
010-816PK	Standard Bore (M0s2 Coating)	010-916-04	.25mm
010-816-04K	.25mm Over (non coated)	010-916-05	.5mm
010-816-04PK	.25mm Over (M0s2 Coating)	010-916-07	.75mm
010-816-05K	.5mm Over (non coated)	010-916-07	1mm
010-816-05PK	.5mm Over (M0s2 Coating)	<i>Rings fit both coated and non coated Pistons</i>	
010-816-06K	.75mm Over (non coated)		
010-816-06PK	.75mm Over (M0s2 Coating)	010-716	Wrist Pin
010-816-07K	1mm Over (non coated)	010-620-15	Clip Set
010-816-07PK	1mm Over (M0s2 Coating)		

### FITS:

94-97 Explorer 650

94-96 Speedster 650 (2)

95-97 Sportster 650

PISTON KIT	DESCRIPTION	RING SET	SIZE
010-817K	Standard Bore (non coated)	010-917	Std.
010-817PK	Standard Bore (M0s2 Coating)	010-917-04	.25mm
010-817-04K	.25mm Over (non coated)	010-917-05	.5mm
010-817-04PK	.25mm Over (M0s2 Coating)	010-917-07	.75mm
010-817-05K	.5mm Over (non coated)	010-917-07	1mm
010-817-05PK	.5mm Over (M0s2 Coating)	<i>Rings fit both coated and non coated Pistons</i>	
010-817-06K	.75mm Over (non coated)		
010-817-06PK	.75mm Over (M0s2 Coating)	010-717	Wrist Pin
010-817-07K	1mm Over (non coated)	010-620-15	Clip Set
010-817-07PK	1mm Over (M0s2 Coating)		

### FITS:

1998 Challenger 720 (2)

00-01 Challenger 720 (2)

2002 Explorer 720

1997 Speedster 720 (2)

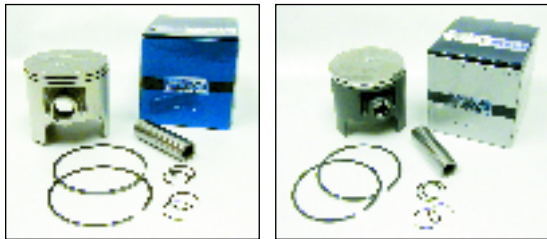
1999 Speedster SK 720 (2)

98-99 Sportster 1800 720 (2)

2000 Sportster 720

2002 Sportster LT 720 (2)

# Piston, Rings, Pins & Clips



## SEA-DOO JET BOAT PISTON APPLICATION CHART continued

PISTON KIT	DESCRIPTION	RING SET	SIZE
010-818K	Standard Bore (non coated)	010-917	Std.
010-818PK	Standard Bore (M0s2 Coating)	010-917-04	.25mm
010-818-04K	.25mm Over (non coated)	010-917-05	.5mm
010-818-04PK	.25mm Over (M0s2 Coating)	010-917-07	.75mm
010-818-05K	.5mm Over (non coated)	010-917-07	1mm
010-818-05PK	.5mm Over (M0s2 Coating)	<i>Rings fit both coated and non coated Pistons</i>	
010-818-06K	.75mm Over (non coated)	010-717	Wrist Pin
010-818-06PK	.75mm Over (M0s2 Coating)	010-620-15	Clip Set
010-818-07K	1mm Over (non coated)		
010-818-07PK	1mm Over (M0s2 Coating)		
<b>FITS:</b>			
96-97 Challenger 800			
97-99 Challenger 1800 800 (2)			
1998 Speedster 800 (2)			
1999 Speedster 800 (2)			
PISTON KIT	DESCRIPTION	RING SET	SIZE
010-819K	Standard Bore (non coated)	010-919	Std.
010-819PK	Standard Bore (M0s2 Coating)	010-919-04	.25mm
010-819-04K	.25mm Over (non coated)	010-919-05	.5mm
010-819-04PK	.25mm Over (M0s2 Coating)	010-919-07	.75mm
010-819-05K	.5mm Over (non coated)	010-919-07	1mm
010-819-05PK	.5mm Over (M0s2 Coating)	<i>Rings fit both coated and non coated Pistons</i>	
010-819-06K	.75mm Over (non coated)	010-719	Wrist Pin
010-819-06PK	.75mm Over (M0s2 Coating)	010-619-15	Clip Set
010-819-07K	1mm Over (non coated)		
010-819-07PK	1mm Over (M0s2 Coating)		
<b>FITS:</b>			
00-03 Sportster LE 951			
PISTON KIT	DESCRIPTION	RING SET	SIZE
010-809K	Standard Bore (non coated)	010-919	Std.
010-809PK	Standard Bore (M0s2 Coating)	010-919-04	.25mm
010-809-04K	.25mm Over (non coated)	010-919-05	.5mm
010-809-04PK	.25mm Over (M0s2 Coating)	010-919-07	.75mm
010-809-05K	.5mm Over (non coated)	010-919-07	1mm
010-809-05PK	.5mm Over (M0s2 Coating)	<i>Rings fit both coated and non coated Pistons</i>	
010-809-06K	.75mm Over (non coated)	010-719	Wrist Pin
010-809-06PK	.75mm Over (M0s2 Coating)	010-619-15	Clip Set
010-809-07K	1mm Over (non coated)		
010-809-07PK	1mm Over (M0s2 Coating)		
<b>FITS:</b>			
04-06 Sportster LE DI 951 DI			



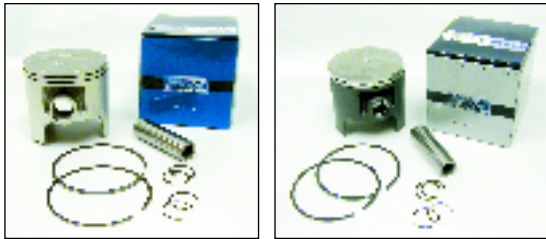
# Piston, Rings, Pins & Clips



## SEA-DOO JET BOAT PISTON APPLICATION CHART *continued*

PISTON KIT	DESCRIPTION	RING SET	SIZE
010-860PK	Standard Bore (M0s2 Coating)	010-960	Std.
010-860-05PK	.5mm Over (M0s2 Coating)	010-960-05	.5mm
<i>O.E. No. for Std. Bore Piston 420-296-565</i>			
<b>Fits:</b>		010-760	Wrist Pin Clip Set
07-09 Challenger 230 All Models 4-Tec (2)			
03-06 Sportster 4-Tec			
07-08 Speedster 150 155NA, 2151C, WAKE 4-Tec			
04-06 Speedster 200 All Models 4-Tec (2)			
2007 Speedster 200 155NA 4-Tec			
2008 Speedster 200 310, WAKE 4-Tec (2)			
2009 Speedster 150 All Models 4-Tec			
2006 Islandia 220 4-Tec			
06-09 Utopia 205 All Models 4-Tec (2)			
PISTON KIT	DESCRIPTION	RING SET	SIZE
010-861PK	Standard Bore (M0s2 Coating)	010-960	Std.
010-861-05PK	.5mm Over (M0s2 Coating)	010-960-05	.5mm
<i>O.E. No. for Std. Bore Piston 420-890-082</i>			
<b>Fits:</b>		010-760	Wrist Pin Clip Set
2005 Challenger 180 4-Tec Super Charged			
2005 Speedster 200 Twin 4-Tec Super Charged			
PISTON KIT	DESCRIPTION	RING SET	SIZE
010-862K	Standard Bore (M0s2 Coating)	010-960	Std.
010-862-05K	.5mm Over (M0s2 Coating)	010-960-05	.5mm
<i>O.E. No. for Std. Bore Piston 420-890-244 s.s. 246</i>			
<b>Fits:</b>		010-760	Wrist Pin Clip Set
2009 Islandia Super Charged 4-Tec (2)			
05-09 Challenger All Super charged Models 4-Tec (2)			
06-09 Speedsters All Super charged Models 4-Tec (2)			
2005 Sporster Super Charged 4-Tec (2)			
2008 Utopia 205 SE 430 4-Tec (2)			

# Piston, Rings, Pins & Clips



## SEA-DOO JET BOAT PISTON APPLICATION CHART *continued*

PISTON KIT	DESCRIPTION	RING SET	SIZE
100-20PK	Port Side Standard Bore	200-20	Std.
100-20SK	Starboard Side Standard Bore	200-20-04	0.01
100-20-04PK	Port Side .010 Over	200-20-045	0.015
100-20-04SK	Starboard Side .010 Over	200-20-05	0.02
100-20-045PK	Port Side .015 Over	200-20-06	0.03
100-20-045SK	Starboard Side .015 Over	200-20-07	0.04
100-20-05PK	Port Side .020 Over		
100-20-05SK	Starboard Side .020 Over	300-20	Wrist Pin
100-20-06PK	Port Side .030 Over	400-19	Clip Set
100-20-06SK	Starboard Side .030 Over		
100-20-07PK	Port Side .040 Over		
100-20-07SK	Starboard Side .040 Over		
<b>Fits:</b>			
00-03 Challenger 1800 Mercury			
01-03 Challenger 1800 240 EFI Mercury			
2004 Challenger 1800, 240 ER Mercury			
2003 Challenger X EFI WakeBoard Edition Mercury			
2001 Challenger 2000 200 Mercury			
00-02 Challenger 2000 210 Mercury			
00-04 Challenger 2000 240 EFI Mercury			
2003 Challenger X 240 EFI Mercury			
2000 Islandia (210) Mercury			
2000 Islandia (240EFI) Mercury			
01-02 Islandia Mercury			
2004 Islandia 240 EFI Mercury			
2000 Speedster, SK Mercury			
01-03 Speedster Mercury			
2004 Speedster 1600, 240 ER <sup>®</sup> Mercury			
2000 Sportster 1800 Mercury			
01-02 Utopia 210 Mercury			
01-02 Utopia 240 EFI Mercury			
2003 Utopia 185 Mercury			
2003 Utopia 205 Mercury			
04-05 Utopia 185 240 EFI Mercury			
04-05 Utopia 205 240 EFI Mercury			

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# Piston, Rings, Pins & Clips

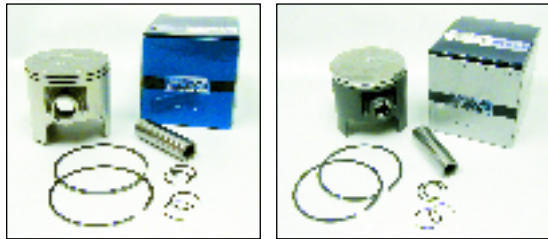


## SEA-DOO JET BOAT PISTON APPLICATION CHART *continued*

PISTON KIT	DESCRIPTION	RING SET	SIZE
100-49PK	Port Side Standard Bore	200-49	Std.
100-49SK	Starboard Side Standard Bore	200-49-045	0.015
100-49-045PK	Port Side .015 Over	200-49-05	0.02
100-49-045SK	Starboard Side .015 Over	200-49-06	0.03
100-49-05PK	Port Side .020 Over	200-49-07	0.04
100-49-05SK	Starboard Side .020 Over		
100-49-06PK	Port Side .030 Over	300-49	Wrist Pin
100-49-06SK	Starboard Side .030 Over		Clip Set
100-49-07PK	Port Side .040 Over		
100-49-07SK	Starboard Side .040 Over		
<b>Fits:</b>			
04-05 Utopia 185 200 OPTI Mercury			
01-02 Utopia 200 OPTI Mercury			
2004 Utopia 205 200 OPTI Mercury			
PISTON KIT	DESCRIPTION	RING SET	SIZE
100-47PK	Port Side Standard Bore	200-27	Std.
100-47SK	Starboard Side Standard Bore	200-27-045	0.015
100-47-045PK	Port Side .015 Over	200-27-05	0.02
100-47-045SK	Starboard Side .015 Over	200-27-06	0.03
100-47-05PK	Port Side .020 Over	200-27-07	0.04
100-47-05SK	Starboard Side .020 Over		
100-47-06PK	Port Side .030 Over	300-47	Wrist Pin
100-47-06SK	Starboard Side .030 Over		Clip Set
100-47-07PK	Port Side .040 Over		
100-47-07SK	Starboard Side .040 Over		
<b>Fits:</b>			
02-04 Challenger 2000 250 OPTI Mercury			
2005 Challenger X 250 OPTI Mercury			
04-05 Islandia 250 OPTI Mercury			
2002 Utopia 250 OPTI Mercury			
04-05 Utopia 205 250 OPTI Mercury			



# Piston, Rings, Pins & Clips

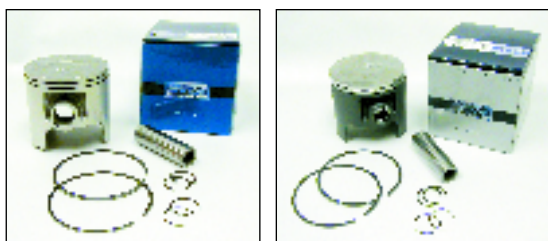


## YAMAHA JET BOAT PISTON APPLICATION CHART

PISTON KIT	DESCRIPTION	RING SET	SIZE
010-827K	Standard Bore (non coated)	010-925	Std.
010-827PK	Standard Bore (M0s2 Coating)	010-925	Std.
010-827-04K	.25mm Over (non coated)	010-925-04	.25mm
010-827-04PK	.25mm Over (M0s2 Coating)	010-925-04	.25mm
010-827-05K	.5mm Over (non coated)	010-925-05	.50mm
010-827-05PK	.5mm Over (M0s2 Coating)	010-925-05	.50mm
010-827-06K	.75mm Over (non coated)	010-925-06	.75mm
010-827-06PK	.75mm Over (M0s2 Coating)	010-925-06	.75mm
010-827-07K	1mm Over (non coated)	010-925-07	1mm
010-827-07PK	1mm Over (M0s2 Coating)	010-925-07	1mm
<b>Fits:</b>		<i>Rings fit both coated and non coated Pistons</i>	
1996-1998 Exciter 220 1100		010-727	Wrist Pin
1998 Exciter (Ext 1100U / V / W) 1100		010-620-14	Clip Set
010-826K	Standard Bore (non coated)	010-926	Std.
010-826PK	Standard Bore (M0s2 Coating)	010-926	Std.
010-826-04K	.25mm Over (non coated)	010-926-04	.25mm
010-826-04PK	.25mm Over (M0s2 Coating)	010-926-04	.25mm
010-826-05K	.5mm Over (non coated)	010-926-05	.50mm
010-826-05PK	.5mm Over (M0s2 Coating)	010-926-05	.50mm
010-826-06K	.75mm Over (non coated)	010-926-06	.75mm
010-826-06PK	.75mm Over (M0s2 Coating)	010-926-06	.75mm
010-826-07K	1mm Over (non coated)	010-926-07	1mm
010-826-07PK	1mm Over (M0s2 Coating)	010-926-07	1mm
<b>Fits:</b>		<i>Rings fit both coated and non coated Pistons</i>	
1999-2000 LS2000 1200		010-726	Wrist Pin
1998 Exciter 1200		010-620-14	Clip Set
1999 Exciter 135SE 1200			
1999 Exciter 270TE 1200			
2004 LX210 1200			
010-829PK	Standard Bore (M0s2 Coating)	010-929	Std.
010-829-04PK	.25mm Over (M0s2 Coating)	010-929-04	.25mm
010-829-05PK	.5mm Over (M0s2 Coating)	010-929-05	.50mm
010-829-06PK	.75mm Over (M0s2 Coating)	010-929-06	.75mm
010-829-07PK	1mm Over (M0s2 Coating)	010-929-07	1mm
<b>Fits:</b>		<i>Rings fit both coated and non coated Pistons</i>	
2000-2001 XR 1800 1200 Power valve		010-729	Wrist Pin
		010-622-14	Clip Set
010-870K	Standard Bore (M0s2 Coating)	010-970	Std.
010-870-04K	.25mm Over (non coated)	010-970-04	.25mm
010-870-05K	.5mm Over (non coated)	010-970-05	.50mm
<b>Fits:</b>		<i>Rings fit both coated and non coated Pistons</i>	
2003-2005 SR230 1000 4-Stroke		010-770	Wrist Pin
2004-2006 SX230 1000 4-Stroke		010-617-11	Clip Set
2004-2006 AR23 1000 4-Stroke			



# Piston, Rings, Pins & Clips



## YAMAHA JET BOAT PISTON APPLICATION CHART *continued*

PISTON KIT	DESCRIPTION	RING SET	SIZE
010-871K	Standard Bore (non coated)	010-972	Std.
010-871-04K	.25mm Over (non coated)	010-972-04	.25mm
<b>Fits:</b>		<i>Rings fit both coated and non coated Pistons</i>	
2005-2009 AR230 HO 1100 4-Stroke		010-771	Wrist Pin
2005-2009 SX230 HO 1100 4-Stroke		010-617-11	Clip Set
2007 SR230 HO 1100 4-Stroke			
2008-2009 212SS, X 1100 4-Stroke			
2008-2009 232 Limited 1100 4-Stroke			
010-872K	Standard Bore (non coated)	010-972	Std.
010-872-04K	.25mm Over (non coated)	010-972-04	.25mm
010-872-05K	.5mm Over (non coated)	010-972-05	.5mm
<b>Fits:</b>		<i>Rings fit both coated and non coated Pistons</i>	
2006-2009 AR210 1100 4-Stroke (6D3)		010-772	Wrist Pin
2006-2007 SR210 1100 4-Stroke (6D3)		010-617-11	Clip Set
2006-2008 SX210 1100 4-Stroke (6D3)			

## Motor Mounts



011-116



011-125

MODEL	YEAR	O.E. NO.	PART NO.
Exciter	96-97	63M-44517-01-5B	011-116
Exciter 220	98		
AR 230	04-06	68N-44517-00-94	011-125
SR 230	03-05		
SX 230	04-06		

# Exhaust Hoses



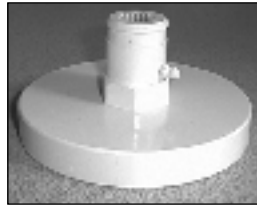
011-400



011-399

MODEL	YEAR	O.E. NO.	PART NO.
<b>YAMAHA</b>			
<b>STARBOARD SIDE</b>			
LS2000	99-02	GP1-U758C-00	<b>011-400</b>
Exciter 220/270	96-99		
LX2000	02		
LX/AR 210	03-05		
<b>PORT SIDE</b>			
LS2000	99-02	GP1-U758B-00	<b>011-399</b>
Exciter 220/270	96-99		
LX2000	02		
LX/AR 210	03-05		

# PTO Fly Wheels



003-125

MODEL	YEAR	O.E. NO.	PART NO.
<b>SEA-DOO</b>			
Explorer	1993-95	290-958-873	<b>003-125</b>
Speedster	1994-96	290-958-873	<b>003-125</b>
Challenger	1998	290-958-011	<b>003-126</b>
Explorer	1996-97	290-952-011	<b>003-126</b>
Speedster	1994-96	290-958-011	<b>003-126</b>
Sportster	1995-98	290-958-011	<b>003-126</b>
Sportster 1800	1998	290-958-011	<b>003-126</b>
Challenger	1996-97	290-958-056	<b>003-127</b>
Challenger 1800	1996-97	290-958-056	<b>003-127</b>
Challenger 1800	1999	290-958-057	<b>003-128</b>
Speedster	1998-99	290-958-057	<b>003-128</b>
Challenger	2000-01	290-958-012	<b>003-125-01</b>
Sportster	2000	290-958-012	<b>003-125-01</b>
Sportster 1800	1999	290-958-012	<b>003-125-01</b>
Sportster LE	2000	290-958-122	<b>003-129</b>
Sportster LT	2002	290-958-122	<b>003-129</b>

2014 Watercraft Parts & Accessories

Jet Boat



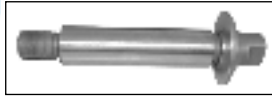
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# Impeller Shafts



003-106  
Length=5-1/2" Thread  
O.D.=9/16"



003-111  
Length=5-3/4" Thread  
O.D.=11/16"  
Uses Larger I.D. Thrust  
Washer (010-228-03)



003-113-01



003-113-01

MODEL	YEAR	O.E. NO.	PART NO.
<b>SEA-DOO</b>			
Explorer	1993-2002	271-000-291	003-106
Challenger	1996-2001	271-000-291	003-106
Challenger 1800	1997-1999	271-000-291	003-106
Speedster	1994-1999	271-000-291	003-106
Speedster LT	2002	271-000-291	003-106
Sportster	1995-2000	271-000-291	003-106
Sportster 1800	1997-1999	271-000-291	003-106
Sportster LE,Di	2000-2004	271-000-965	003-111
Sportster 4 Tec	2003	271-001-263	003-113
Sportster 200 early	2004	271-001-263	003-113
Sportster 4 tec	2004	267-000-054	003-113-01
Sportster 200 late		267-000-054	003-113-01

# Carbon Ring



003-110

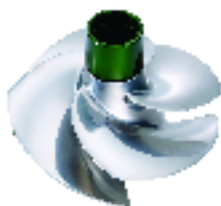
MODEL	YEAR	O.E. NO.	PART NO.
<b>SEA-DOO</b>			
Challenger	1996-2001	272-000-042	003-110
Challenger 1800	1997-1999	SS TO	003-110
Speedster	1996-1998	272-000-770	003-110
Sportster LE	1999-2000		003-110
Sportster LE,DI,LT	2201-2004		003-110
Sportster 1800	1998-1999		003-110
Speedster 4 TEC	2203-2204	272-000-177	003-110-01

# Impellers

## SOLAS



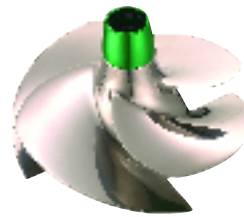
SRX-CD-1419-2



SRX-CD-1419-3



SD-SC-XO



SR-CD-1119

ENGINE	MODEL	YEAR	PUMP DIAMETER	SERIES	PITCH	PART NO.	
<b>SEA-DOO</b>							
4-TEC / 1494cc	205 Utopia / Utopia SE	2007	159mm	2 X 215HP		SRX-CD-14/19	
	180 Challenger / Challenger SE	2007	159mm	215 HP		SRX-CD-14/19	
	230 Challenger / Challenger SE	2007	159mm	2 X 215HP		SRX-CD-14/19	
			155.5mm	2 X 155HP		SR-CD-11/19	
	230 Wake	2007	159mm	2 X 215HP		SRX-CD-14/19	
			155.5mm	2 X 155HP		SR-CD-11/19	
	Islandia SE	2007	155.5mm	2 X 155HP		SR-CD-11/19	
			SPEEDSTER 150	2007	155.5mm	155HP	SR-CD-11/19
	SPEEDSTER 200	2007	159mm	2 X 215HP		SRX-CD-14/19	
			2004	155.5mm	2 X 155HP		SR-CD-11/19
SPEEDSTER WAKE	2006	159mm	2 X 215HP		SRX-CD-14/19		
SPORTSTER 4-TEC	2004-2005	155.5mm	155hp		SR-CD-11/19		
Mercury V6 250HP 240HP 210HP 200HP (M2 Jet)	Speedster	2000-2002	184mm			MC-CD-22/39	
	Speedster SK	2000	184mm			MC-CD-22/39	
	Speedster 160	2004	184mm			MC-CD-22/39	
	Challenger 1800	2000-2005	184mm			MC-CD-22/39	
			184mm			MC-CD-22/39	
	Challenger 2000	2000-2005	184mm			MC-CD-22/39	
	Challenger X	2004-2005	184mm			MC-CD-22/39	
	Sportster 1800	2000	184mm			MC-CD-22/39	
	Utopia 205	2002-2005	184mm			MC-CD-22/39	
	Utopia 185	2001-2005	184mm			MC-CD-22/39	
Islandia	2001-2005	184mm			MC-CD-22/39		
951	Sportster LE DI	2000-2005	155.5mm			ST-CD-15/20	
780(2)	Speedster	98-99	140mm			SF-CD-15/23	
		97-99	140mm			SD-CD-15/23	
780	Challenger	95-97	140mm		(16.5-23.5)	SD-SC-XO	
			140mm		(16.5-23.5)	SD-SC-XO	
720(2)	Speedster SK	99	140mm		(16-23)	SD-SC-X	
			140mm		(16-23)	SD-SC-X	
	Speedster 1800	99	140mm		(16-23)	SD-SC-X	
			140mm		(16-23)	SD-SC-X	
	Sportster LT	2002	140mm		(16-23)	SD-SC-X	
	Challenger	98-2001	140mm		(16-23)	SD-SC-X	
720	Explorer	97	140mm		(16-23)	SD-SC-X	
			140mm		(16-23)	SD-SC-X	
650(2)	Speedster	94-95	140mm		(13-18,R)	SD-SC-A	
			140mm		(14-19,L)	SD-SC-B	
650	Sportster	95	140mm		(13-18)	SD-SC-A	
			Explorer	95-96	140mm	(13-18)	SD-SC-A
			Explorer	93-95	140mm	(13-18)	SD-SC-A

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# Impellers



ST-CD-10-16



ST-DF



SRX-CD-1419



SRX-CD-1419-1

ENGINE	MODEL	YEAR	PUMP DIAMETER	SERIES	PITCH	PART NO.
<b>YAMAHA</b>						
1200	Exciter 135	98-2000	155mm	IJK SERIES	(13-19)	YD-SC-I
1100(2)	Exciter 220	97-98	155mm	IJK SERIES	(13-19)	YD-SC-I
1200(2)	Exciter 270	98-2000	155mm	X Props	(13-16)	YD-SC-X
			155mm	IJK SERIES	(13-19)	YD-SC-I
	LS2000 / LX2000	1999-2002	155mm	CONCORD		YD-CD-12/18
			155mm	X Props	(13-16)	YD-SC-X
	LX210	2003-2005	155mm	CONCORD		YD-CD-12/18
			155mm	X Props	(13-16)	YD-SC-X
	AR210	2004-2005	155mm	CONCORD		YD-CD-12/18
			155mm	X Props	(13-16)	YD-SC-X
	XR1800	2000-2001	155mm	CONCORD		YF-CD-13/19
			155mm	X Props	(13-16)	YF-SC-X
998(2)	SX 230 / SR 230 / AR 230	2004-2005	155mm	CONCORD		YF-CD-12/18
			155mm	X Props	(13-16)	YF-SC-X
1052(2)	SX210 / AR210 / SR210	2006	155mm	DYNAFLY		YG-DF-14/20
	SX230 / AR230 / SR 230	2006	155mm	CONCORD		YF-CD-13/19
	SX230 HO / AR230 HO / SR 230 HO	2005	155mm	DYNAFLY		YG-DF-14/20



# Jet Pump Kits

MODEL	YEAR	DESCRIPITON	O.E. NO.	PART NO.
<b>SEA-DOO</b>				
<b>Kit No. 003-640</b>				
Challenger	1996-2001	Oil Seal	293-200-007	009-730-01
Challenger 1800	1997-1999	Bearing	293-350-017	010-227
Explorer	1993-2002	Thrust Washer	293-350-020	003-099
Speedster	1994-1999	Thrust Bearing	293-350-002	010-228-01
Speedster LT	2002	*Impeller Shaft	271-000-291	003-106
Sportster	1995-1998	O Ring	293-300-011	008-641
Sportster 1800	1997-1998	O Ring	293-300-013	008-642
<b>Kit No. 003-641</b>				
Challenger	2001	Oil Seal	293-200-007	009-730-01
Sportster	2000	Bearing	293-350-017	010-227
Sportster LE	2000	Thrust Washer	293-350-020	003-099
		Thrust Bearing	293-350-019	010-228-02
		*Impeller Shaft	271-000-291	003-106
		O Ring	293-300-011	008-641
		O Ring	293-300-013	008-642
<b>Kit No. 003-643</b>				
Sportster LE	2001-2003	Oil Seal	293-200-007	009-730-01
Sportster LE DI	2004	Bearing	293-350-017	010-227
		Thrust Washer	293-350-020	003-099
		Thrust Bearing	293-350-022	010-228-03
		*Impeller Shaft	271-000-965	003-111
		O Ring	293-300-011	008-641
		O Ring	293-300-013	008-642
<b>Kit No. 003-645</b>				
Speedster 200 late	2004	Oil Seal	293-200-086	009-731-01
Sportster 4 Tec	2004	O Ring	293-300-090	008-645
		O Ring	505-070-315	008-648
		Bearing	267-000-030	010-203
		*Impeller Shaft	267-000-054	003-113
		O Ring 2 req	293-300-086	008-647
		Oil Seal	293-200-089	009-731-01

\* Not Included in Kit

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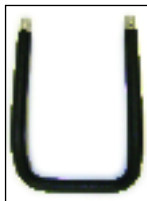
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# Drive Shaft Parts

MODEL	YEAR	DESCRIPTION	O.E. NO.	PART NO.
<b>SEA-DOO</b>				
Explorer	1993-97	Rubber Boot	272-000-001	003-100
Speedster	1994-95	Oil Seal	293-200-007	009-730-01
Sportster	1995	Seal Carrier	272-000-024	003-115
		Needle Bearing	293-350-007	010-228
		Oil Seal	293-000-012	009-730-01
		Protection Hose	271-000-205	003-102
		Challenger	1996-2000	Rubber Boot
Challenger 1800	1998-99	O Ring	293-300-032	008-638
Speedster	1996-99	O Ring	293-300-032	008-638
Sportster	1996-2000	Seal Carrier Ring	272-000-064	003-118
Sportster 1800	1998-99	Carbone Ring	272-000-042	003-110
Sportster LE	2000	Hose Protector	272-000-041	003-105
Challenger 1800	1997-98	Rubber Boot	272-000-001	003-100
		O Ring	293-300-036	008-585
		Ring Seal Carrier	272-000-064	003-118
		O Rings	273-000-032	008-638
		Carbone Ring	272-000-042	003-110
		Protection Hose	272-000-041	003-105
Sportster LE	2002-2003	Rubber Boot	272-000-001	003-100
Sportster LT	2003	O Ring	293-300-032	008-638
		Seal Carrier Ring	272-000-064	003-118
		Carbone Ring	272-000-770	003-110-01
		Hose Protector	272-000-184	003-104-01
		Sportster 4 Tec	2003	O Rings
		Support Ring	272-000-176	003-118-01
		Carbone Ring	272-000-177	003-110
		Bellows	272-000-183	003-104

## Transom



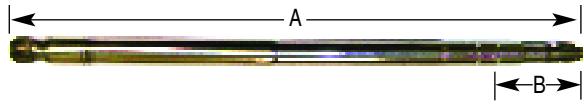
MODEL	YEAR	O.E. NO.	PART NO.
<b>YAMAHA TRANSOM STEP</b>			
LS 2000	99-03	FOR-U2425-10-00	012-700
LX 2000	02		
LX 210	03-05		
AR 210	04-05		



MODEL	YEAR	C.C.	O.E. NO.	PART NO.
<b>YAMAHA TRANSOM PLATE</b>				
AR 210	2003-2005	1200	65B-45831-01-5B	003-509
LS 2000	2000-2003	1200		
LX 2000	2002	1200		
LX 210	2003	1200		
LX 210	2004-2005	1200		



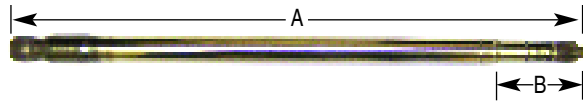
# Drive Shafts



**LENGTH (A) = 25 3/16"    GROOVE TO END (B) = 4 3/4"**

**PART NO. 003-162    O.E. NO. 204120309**

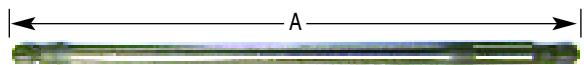
Fits: Challenger 180 4-TEC 06, Challenger CS 06,  
Challenger 180 215 07-08, 150 Speedster 215 08-09,  
150 Speedster 255 HO 09



**LENGTH (A) = 25 3/16"    GROOVE TO END (B) = 4 3/4"**

**PART NO. 003-162-01    O.E. NO. 204120279**

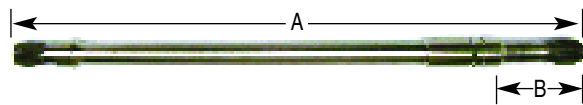
Fits: Sportster 4-TEC 05-06, Speedster 150 215 07



**LENGTH (A) = 22 7/8"**

**PART NO. 003-163-01    O.E. NO. 272000044**

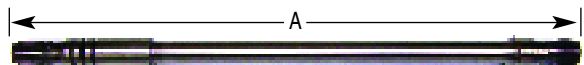
Fits: Explorer 94-97&02



**LENGTH (A) = 18 1/16"    GROOVE TO END (B) = 3 5/16"**

**PART NO. 003-164-01    O.E. NO. 204120045**

Fits: Challenger 97



**LENGTH (A) = 17"**

**PART NO. 003-169-01    O.E. NO. 204120064**

Fits: Sportster 97-00

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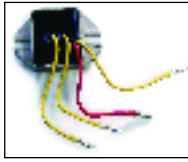
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# Voltage Regulators/Rectifiers



004-221



004-224



004-223



004-231

MODEL	YEAR	O.E. NO.	PART NO.
<b>SEA-DOO</b>			
Challenger	1996-1997	270-000-443	004-221
Challenger	1998 & 2000	278-001-239	004-223
Challenger 1800	1997	278-000-443	004-221
Challenger 1800	1998-1999	278-001-240	N/A
Explorer	1993-1997 & 2002	278-000-123	004-222
Speedster	1998-1999	278-001-240	N/A
Speedster LE DI	2004	278-001-554	004-224
Speedster,SK	1994-1997	278-000-123	004-222
Speedster SK	1999	278-001-239	004-223
Speedster 200	2004	278-001-581	004-231
Sportster	1995-1997	278-000-123	004-222
Sportster	1998 & 2000	278-001-239	004-223
Sportster LT	2002	278-001-239	004-223
Sportster 1800	1999	278-001-239	004-223
Sportster 4 Tec	2003-2004	278-001-581	004-231

# Starter Relay Solenoids



004-120



004-120-01

MODEL	YEAR	O.E. NO.	PART NO.
<b>SEA-DOO</b>			
Explorer	1994	278-000-482 SS to	N/A
Speedster	1994	290-500-900	N/A
Explorer	1993	278-000-342	004-120
Explorer	1995-1997	278-000-513	004-120-01
Challenger	1996-1998	278-000-513	004-120-01
Challenger 1800	1997-1998	278-000-513	004-120-01
Speedster	1995-1997	278-000-513	004-120-01
Sportster	1995-1998	278-000-513	004-120-01
Sportster 1800	1998	278-000-513	004-120-01
Explorer	2002	278-001-376 ss 802	004-120-02
Challenger	2000	278-001-802	004-120-02
Challenger 1800	1999	278-001-802	004-120-02
Speedster	1998-1999	278-001-802	004-120-02
Speedster LE	2000-2002	278-001-802	004-120-02
Speedster SK	1999	278-001-802	004-120-02
Sportster	2000	278-001-802	004-120-02
Sportster LE	2002-2003	278-001-766 ss 802	004-120-02
Sportster LE DI	2004	278-001-802	004-120-02
Sportster LT	2002	278-001-802	004-120-02
Sportster 1800	1999	278-001-802	004-120-02
Sportster 4 TEC	2003-2005	278-001-802	004-120-02
Speedster 200	2004-2005	278-001-802	004-120-01

# Jet Boat Cables



PART NO.	OE NO.	YEAR	CC	MODEL
<b>SEA-DOO REVERSE</b>				
002-220	204-160-218	2005-2009	4-Tec	Challenger 180
		2007-2009	4-Tec	Challenger 230
		2006-2009	4-Tec	Islandia
		2004-2009	4-Tec	Speedster 200
		2003-2006	Merc	Challenger EFI / OPTI
		2003-2006	Merc	Utopia 205 / EFI / OPTI
002-221	204-170-135	2000-2003	Merc	Challenger 1800 / 210 / 240 EFI
		2000-2005	Merc	Islandia 210 / 240 EFI / 250 OPTI
		2000-2004	Merc	Speedster / SK / 240 ER
		2001-2005	Merc	Utopia 185 / 200 OPTI / 210 / 240 EFI / 250 OPTI
<b>SEA-DOO STEERING CABLES</b>				
002-225	204-390-254	2000-2006	951	Sportster LE / LE DI
		2007-2009	4-Tec	Speedster 150 155na
		2003-2006	4-Tec	Sportster
002-235		2009	4-Tec	Challenger 180 215 SCIC
		2009	4-Tec	Challenger SE 255 HO
		2007-2009	4-Tec	Speedster 200 155 / 215 SCIC / 310 / 430
		2004-2006	4-Tec	Speedster 200 Twin / 1st & 2nd / Wake / SC / Tower
002-215	204-390-212	2000-2004	Merc	Challenger 1800 / 210 / 240 EFI
		2000-2006	Merc	Islandia / 210 / 240 EFI / 250 OPTI / 220
		2000-2004	Merc	Speedster / SK / 1600, 240 ER
		2001-2005	Merc	Utopia 185
002-230	204-390-172	2000-2005	Merc	Challenger 2000 200 / 210 / 240 EFI / 250 OPTI
		2002-2005	Merc	Utopia 205 / 200 OPTI / 210 / 240 EFI / 250 OPTI
		2002	Merc	X-20
002-245	204-390-212	2006	4-Tec	Islandia 220
		2000-2003	Merc	Challenger 1800 210
		2001-2004	Merc	Challenger 1800 240 EFI
		2001-2002	Merc	Islandia
		2000	Merc	Islandia 210
		2000	Merc	Islandia 240 EFI
		2004	Merc	Islandia 240 EFI
		2004-2005	Merc	Islandia 250 OPTI
		2000-2004	Merc	Speedster / SK
		2003-2005	Merc	Utopia 185
		2001-2002	Merc	Utopia 200 Opti
2001-2002	Merc	Utopia 210		
2001-2002	Merc	Utopia 240 EFI		

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# Jet Boat Cables



PART NO.	OE NO.	YEAR	CC	MODEL
<b>SEA-DOO THROTTLE CABLES</b>				
002-250L	204-390-065	1998	720	Challenger
	204-390-028	2000-2001	720	Challenger
		1997	720	Speedster
		2002	720	Sportster LT
002-250R	204-390-066	1998	720	Challenger
	204-390-027	2000-2001	720	Challenger
		1997	720	Speedster
		2002	720	Sportster LT
002-270L	204-390-091	1997-1999	800	Challenger
	204-390-033			
002-270R	204-390-090	1997-1999	800	Challenger
	204-390-032			
002-260	204-390-211	2000-2004	Merc	Challenger
		2000-2002	Merc	Islandia
		2004-2005	Merc	Islandia
		2000-2004	Merc	Speedster
		2001-2005	Merc	Utopia

# Jet Boat Cables



PART NO.	OE NO.	YEAR	CC	MODEL
<b>YAMAHA STEERING CABLES</b>				
002-205	GP1-U1470-00	1996-1998	1100	Exciter 220 / EXT
		1999	1200	Exciter 135 / 270
		1998	1200	Exciter Single / Twin

MODEL	YEAR	PORT SIDE CABLE O.E. NO.	WSM NO.	STARBOARD SIDE CABLE O.E. NO.	WSM NO.
<b>YAMAHA STEERING CABLES</b>					
232 LIMITED	2008-2009	FOR-U1470-00-00	002-201	FOR-U1470-00-00	002-201
232 LIMITED S	2009	FOR-U1470-00-00	002-201	FOR-U1470-00-00	002-201
AR210	2003-2005	FOR-U1470-10-00	002-200	FOR-U1470-00-00	002-201
AR230	2004-2006	F1C-U1470-10-00	002-202	FOR-U1470-10-00	002-200
AR230 (HO)	2005-2006	FOR-U1470-10-00	002-200	F1C-U1470-10-00	002-202
AR230 (HO)	2007	FOR-U1470-00-00	002-201	FOR-U1470-00-00	002-201
AR230 (HO)	2009	FOR-U1470-00-00	002-201	FOR-U1470-00-00	002-201
LS 2000	1999-2003	FOR-U1470-10-00	002-200	FOR-U1470-00-00	002-201
LX2000	2002	FOR-U1470-10-00	002-200	FOR-U1470-00-00	002-201
LX210	2003-2005	FOR-U1470-10-00	002-200	FOR-U1470-00-00	002-201
SR230	2003-2005	F1C-U1470-10-00	002-202	FOR-U1470-10-00	002-200
SR230(HO)	2007	FOR-U1470-00-00	002-201	FOR-U1470-00-00	002-201
SX230	2004-2006	F1C-U1470-10-00	002-202	FOR-U1470-10-00	002-200
SX230 (HO)	2005-2006	FOR-U1470-10-00	002-200	F1C-U1470-10-00	002-202
SX230 (HO)	2007-2009	FOR-U1470-00-00	002-201	FOR-U1470-00-00	002-201
XR1800	2000-2001	FOC-U1470-00-00	N/A		002-201

PART NO.	OE NO.	YEAR	CC	MODEL
<b>YAMAHA THROTTLE CABLE</b>				
002-210	U7252-00-00	2003-2005	1200	AR 210
		1999-2003	1200	LS 2000
		2002	1200	LX 2000
		2003-2005	1200	LX 210
		2000-2001	1200	XR 1800 Power Valve

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# Switches



004-109



004-110

PART NO.	DESCRIPTION	O.E. NO.	YEAR	MODEL
004-109	YAMAHA NEUTRIAL SAFTEY SWITCH	GP1-U8090-00-00	2003-2005	AR 210
			1999	Exciter 135 SE
			1999	Exciter 270 TE
			1999-2003	LS2000
			2002	LX 2000
			2003-2005	LX 210
			2003-2005	SR 230
2000-2001	XR 1800			
004-110	SEA-DOO JET BOAT, NEUTRAL SAFETY SWITCH	278-001-195	1997-2009	All Challengers
			1997-2009	All Speedsters
			1997-2006	All Sportsters
			2000-2005	Islandia